



ZCIBB

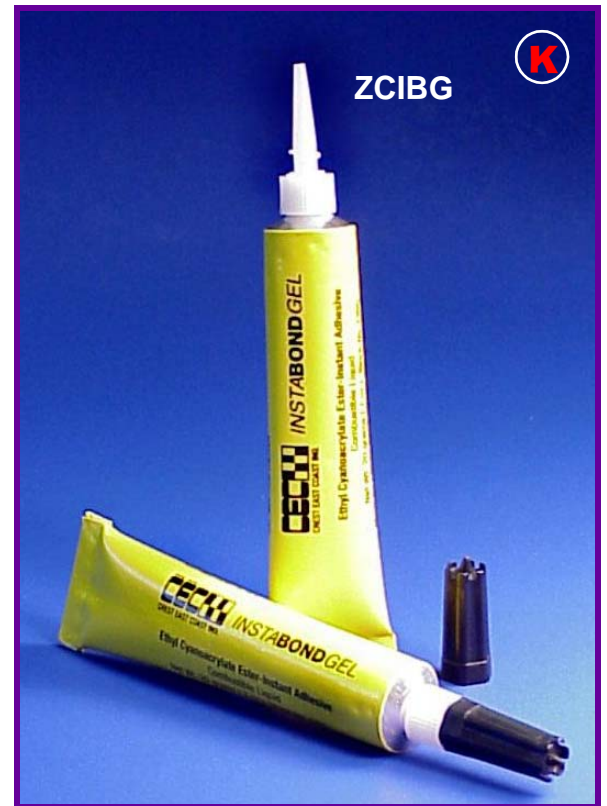


INSTABLACK
FLEXIBLE BLACK
Instant Multi Purpose Adhesive
Viscosity: Medium
Solids Formula

Excellent for under hood applications. Bonds all types of flexible polymers, plastics, rubbers and metals. Sets in seconds. Sandable and Paintable.

20 gm. Bottle # ZCIBB

Extention Tip # ZCIFT



ZCIBG



INSTABOND GEL
CLEAR NON-DRIP Multi Purpose Adhesive
Viscosity: Thick Gel

Delayed cure gives added working time until accelerator is applied. Fills gaps and voids. Bonds metals, plastics, rubber Sets in seconds. Sandable and Paintable.

20 gm. Tube # ZCIBG



ZAIBA

INSTAKICK
INSTABOND ACCELERATOR

Convenient 8 oz. aerosol. Accelerates the cure time of ALL INSTABOND adhesives by 500%

8 oz. Aerosol # ZAIB-A

INST-D-SOLV

InstaBOND Dissolver & Resurfacer

Multi Purpose Instabond Adhesive Remover and cleaner. Works great for cleaning the nozzles of adhesives. Safely removes adhesive from skin. Can be used with a scuff pad to resurface repaired areas made with Instabond adhesives. Cleans up and dissolves old deposits of adhesives. BREAKS adhesives bonds. Removes INK from cloth and plastics. Test for suitability before using. Inst D Solv removes uncured urethane sealants.

2 oz. Bottle # ZBID



ZBID



A1

ADHESIVES
BONDING & FILLERS



ZCIB20

ZCIB5



ZCIB-KB

INSTABOND

CLEAR Instant Multi Purpose Adhesive

Viscosity: Thin Fluid

Bonds metals, plastics rubber Sets in seconds,
Sandable and Paintable.

5 gm. Bottle, Thin fluid

ZCIB5

20 gm. Bottle, Thin fluid

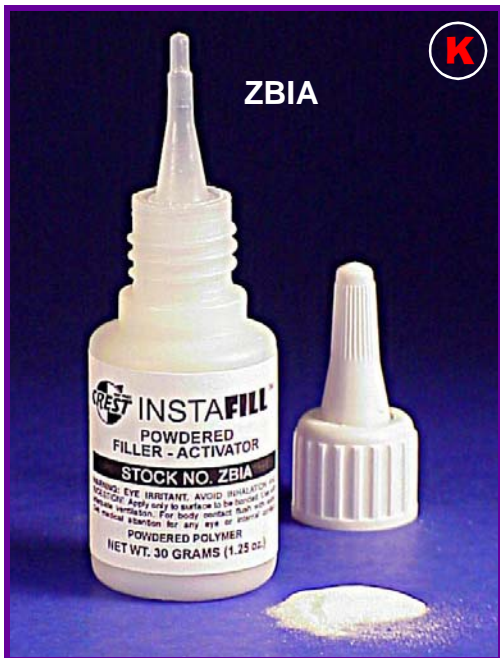
ZCIB20

Master INSTABOND KIT



**7 INSTABOND products in all,
Plus a Heavy-duty storage box
and Descriptive Wall Chart
INSTAKIT, (with Box) # ZCIB-KB
INSTAKIT, (just refill) # ZCIB-K**

**The Most Complete
INSTABOND KIT
EVER!**



ZBIA



**INSTA-FILL
ACCELERATOR**

New powdered filler activator! Filler and activator in one product! Now Insta-bond Liquid can have the same gap filling properties of Insta-bond Gel with the introduction of the new INSTAFILL !!!
Can be sanded and painted in seconds

30 gm. Bottle # ZBIA

**INSTABOND
ACCELERATOR**

Pump bottle application. Accelerates the cure time of ALL INSTABOND adhesives by 500%

2 oz. Pump Bottle # ZCIBA



ZCIBA



A2

**ADHESIVES
BONDING & FILLERS**



Mini Twin Complete Custom Kit

Mix and match any 3 Mini Twins cartridges, plus extra nozzles, free gun and case.

QwixTer	# CMQC
Jet BlaxTer	# CMJB
Qwik Set Epoxy	# ZTEC
18 Nozzles	# GMMN
Mini Twin Gun	# GCMT2
Storage Case	# ZX2
<small>(Case color may vary)</small>	

Complete Kit # GCMT3X



Flexi Foam

15 sec. BLACK

Flexi-Foam is a black, flexible, closed-cell, two-part urethane acoustic foam. It has an expansion rate of 10:1. Bonds panels to support members. Strengthens pillars and rockers. Eliminates wind noise. 7 oz. Dual Cartridge

Flexi Foam	# CFF
Mixer Nozzle	# GTMN
Gun, either or Gun	# GTSU # GF21

Rigi Foam

15 sec. TAN

Rigi-Foam is a tan, rigid, closed-cell, two-part urethane acoustic foam. It has an expansion rate of 10:1. Bonds panels to support members. Strengthens pillars and rockers. Eliminates wind noise. 7 oz. Dual Cartridge

Rigi Foam	# CFR
Mixer Nozzle	# GTMN
Gun, either or Gun	# GTSU # GF21



Suppressor 45 NVH NOISE, VIBRATION AND HARSHNESS

This black 2 part polyurethane fills voids Between inner structure and outer Sheet metal. Such as door skins, intrusion beams, roof panels, deck lids, floor pans, box sides and any outer sheet metal applications.

- Fantastic Non Sag
- Extremely Flexible
- Waterproof
- Zero Shrinkage or expansion
- 45 minute open time
- 60 minute work time
- 7.3 oz. Dual Cartridge

Suppressor	# CS45
Mixer Nozzle	# GTMN
Gun, either or Gun	# GTSU # GF21

Note: Note: CFF and CFR are acoustic foams and are not to be confused with structural foams, which are formulated to provide structural strength to the vehicle. CFF and CFR are designed for sound deadening and noise/vibration reduction only.

A3

**ADHESIVES
BONDING & FILLERS**



QwixTer 30 sec. CLEAR

A fast-set, clear, two-part epoxy adhesive that has a 30 second work time. It is a multi-purpose glue that may be used on a variety of substrates, including plastic, metal, sanded paint, glass, wood and concrete.

1.7 oz cart. #CMQC
Nozzle 12 per bag #GMMN



Jet BlaxTer 1.5 min. BLACK

Jet BlaxTer is a fast-set, black, two-part epoxy adhesive with a working time of 1.5 minutes. Jet BlaxTer works on the same types of substrates as QwixTer, however, it offers a longer working time and is black in color.

1.7 oz cart. #CMJB
Nozzle 12 per bag #GMMN



HEAVY DUTY Mini Twin Applicator Gun #GCMT2



QWIK SET CLEAR TWO PART EPOXY

CLEAR LIQUID epoxy. Paintable and sandable. Mix with paint to color match. Sets in **4 minutes**. Excellent for plastics, metals and glass. Perfect for small self leveling sealer jobs. Requires no mixer nozzles or applicator gun.

25 ml Dual Syringe # ZTEC



Formula 21 Quick Black, Qwik Set & Structural Adhesives

O.E.M. two part Urethane Adhesive. A universal adhesive designed to bond all types of automotive applications. Properly prepared Metal to Metal and SMC to SMC. Including plastics, ABS, carbon fiber, fiberglass panels, rubber, glass and more. Meets OEM specifications. Manufactured with PLOGRIP® adhesives. Includes **TWO** mixer nozzles. Tan or Black color. 7.3 fl. oz. Dual Cartridges
Working times: 1.5 min., 3.5 min.
Choose your Speed!

Qwik Black Adhesive # CFQB
Quick Set Adhesive # CFQS
Universal Structural Adhesive # CFSA

Replacement Mixer Nozzles # GTMN
Applicator Guns # GTSU



GM-AUTHORIZED STRUCTURAL ADHESIVE REPAIR PRODUCTS *SPECIFIED* IN THE *CORVETTE COLLISION REPAIR MANUAL*

FOR IMMEDIATE RELEASE

Crest to Distribute PLOGRIP® Products to GM Dealers. Crest Industries, Inc., of Trenton, MI, has agreed to distribute certain PLOGRIP®-labeled urethane structural adhesive products to support the General Motors dealer network. The products include PLOGRIP® 7773B, 7779B, and 7770B which are specified by GM in the *Corvette Collision Repair Issues* and in General Motors' electronic technical service information furnished to its dealer network. PLOGRIP® 7773B, 7779B, and 7770B, manufactured by Ashland Specialty Chemical Company, meet General Motors' aftermarket SMC panel bonding specification GM6448G.

CREST - EXCLUSIVE U.S. DISTRIBUTOR OF ASHLAND PLOGRIP® CARTRIDGE !

Ashland Pliogrip Impact Durable Structural Adhesive

GM OEM APPROVED ADHESIVE

A new adhesive designed to bond many types of structural applications. OEM's are requiring it to be used where a similar product is used at the factory. Refer to manufacturer for instructions for proper use. **PURPLE** color. Open time is 90 minutes. Includes **TWO** mixer nozzles. Strength: **3700 - 4000 psi.** 7.4 oz. Dual Cartridge



3 min. # C7773
10 min. # C7779
30 min. # C7770
120 min. # C5770P
Tips # GTMN
Gun # GTSU

Ashland Pliogrip

A universal adhesive designed to bond all types of automotive applications. Everything from Door Skins to Quarter Panels. Metal to Metal, Metal to SMC and SMC to SMC. Including plastics, fiberglass panels and more.

MEETS GM'S AFTERMARKET SMC PANEL BONDING SPEC. #GM6448G

Includes **TWO** mixer nozzles. Open time is 3.5 to 30 minutes. Black color. Strength: **3700 - 4000 psi.** 7.27 or 7.4 oz. Dual Cartridge



A5 ADHESIVES BONDING & FILLERS

Ashland Specialty Chemical Company, manufacturer of PLOGRIP® adhesives, recommends using PPG's #DP-90, two part epoxy primer on all metal surfaces prior to the use of their urethane adhesives.



BLACKBIRD Semi-Rigid URETHANE Repair Adhesive

Blackbird is a Super-Fast, black, 2-part urethane repair adhesive with a 1 minute work time. The really impressive feature of Blackbird is the strength build, which is by far the fastest of any adhesive in our product line. Repairs completed with Blackbird will achieve "handling strength" in 5 minutes...or less!

Fast Set, Advanced Chemistry urethane Adhesive for bonding and repairing Plastics, SMC, carbon fiber, fiberglass and properly prepared metal and aluminum. There are instructions in **Spanish** on Blackbird's label.

- Work Time: 1 Minute
- Sand / Paint Time: 10 Minutes
- Non Sag: Excellent
- Flexibility: Semi Rigid
- Black color.

**7.1 oz. Dual Cartridge
Mixer Nozzle 12 per bag
Gun**

**# CUBB
GTMN
GTSU**



JET BLACK Semi-Rigid Epoxy Repair Adhesive

New Tougher formula, better sanding.

Jet Black is a fast-curing, two-component epoxy adhesive developed for bonding and repairing metal, plastics, SMC, carbon fiber, fiberglass and aluminum. Jet Black may be applied to bare metal and is formulated to prevent rust-creep at seams of bonded repairs. Jet Black is able to withstand freeze/thaw cycles and remains tough and resilient.

- Work Time: 1½ Minutes
- Sand / Paint Time: 10 Minutes
- Non Sag: Excellent
- Flexibility: Semi Flexible
- Black color.

**7.3 oz. Dual Cartridge
Mixer Nozzle 12 per bag**

**# CEJB
GTMN**

Physical Properties @ 25°C / 77°F
Tensile Strength: 2692 p.s.i.
Lap Shear Strength: 1871 p.s.i.



Big QwixTer CLEAR Semi-Rigid Epoxy Repair Adhesive

Big Qwixter is a clear fast-curing, two-component epoxy adhesive with a one minute work time. Developed for bonding and repairing metal, plastics, SMC, carbon fiber, fiberglass, aluminum, sanded paint, wood, concrete and glass. Big Qwixter may be applied to bare metal and is formulated to prevent rust-creep at seams of bonded repairs. Can be used on wet or dry surfaces.

- Work Time: 1 Minutes
- Sand / Paint Time: 10 Minutes
- Viscosity: Controlled Flow
- Flexibility: Semi Rigid
- Clear color.

**7.3 oz. Dual Cartridge
Mixer Nozzle 12 per bag
Gun**

Physical Properties @ 25°C / 77°F
Tensile Strength: 2256 p.s.i.
Lap Shear Strength: 1558 p.s.i.

**# CBQC
GTMN
GTSU**

A6

**ADHESIVES
BONDING & FILLERS**

BULK PACKS - 50



RIBBON NOZZLE

Fits the GTMN nozzle only.
Comes 12 per bag.

GTRA

PANEL BONDER / SKINNER 30 STATIC MIXERS

This 24 element static mixer is designed for Crest Panel Bonder 3500 & Skinner 30.

#GPMN50

(Can also be used to replace any 18 or 20 element static mixer nozzle)

CREST BULK STATIC MIXERS

This 24 element static mixer is designed for all Crest twin cartridges. It accepts the ribbon nozzles, # GTRA.

#GTMN50

(May be used but not recommended for use with Crest Panel Bonder 3500, #CEPB or Skinner 30, #CE30 due to the small orifice on the nozzle)



MINI TWINS STATIC MIXERS

For Crest Mini Twin cartridges.

#GMMN50

A7

ADHESIVES
BONDING & FILLERS

“A BOND
for the Life
of the
Vehicle”



PANEL BONDER 3500 Epoxy Panel Adhesive & SKINNER 30 Epoxy Panel Adhesive "DIRECT TO BARE METAL"

Seals and Bonds in one application:

- Roof, Door Skin, Pickup Box Sides, Quarter Panel, Van Sides and other non structural sheet metal.
- Glass Bead Technology– Formulated with 10 mil glass beads to assure proper adhesive gap.
- Bond to Bare Metal. No Primer Necessary due to “Built in” Corrosion Inhibitors.

A two part epoxy adhesive. Isocyanate free. High Strength and excellent adhesion for bonding Steel, Aluminum, SMC, FRP and Fiberglass body panels to each other and to metal frames. High viscosity. Excellent non-sag properties. Sandable and paintable. 7.4 oz. Dual Cartridge

Color: Black

Bond Strength: 3500 lbs.

Crest offers a Lifetime Bond Warranty:

- Cost of repair and/or replacement of bonded components.
- Loss of use of the vehicle.

Refer to Warranty Registration Form.

Panel Bonder # CEPB
Skinner 30 # CE30
Mixer Nozzle # GPMN
Applicator Gun # GTSU

Stock #	Work Time	Clamp time	Cure Time
CEPB	90 minutes	4 hours	24 hours
CE30	30 minutes	2 hours	24 hours

Suppressor 45 NVH NOISE, VIBRATION AND HARSHNESS



This black 2 part polyurethane fills voids Between inner structure and outer Sheet metal. Such as door skins, intrusion beams, roof panels, deck lids, floor pans and box sides.

- Fantastic Non Sag
- Extremely Flexible
- Waterproof
- Zero Shrinkage or expansion
- 45 minute open time
- 60 minute work time
- 7.3 oz. Dual Cartridge

Suppressor # CS45
Mixer Nozzle # GTMN
Gun, # GTSU



A8

**ADHESIVES
BONDING & FILLERS**



**THICK N TAN "DIRECT TO BARE METAL"
EXTRA Heavy Bodied Epoxy Seam Sealer "Lifetime Warranty"**

Thick N Tan is approved for bare metal. It has tremendous adhesion and sealing capabilities when applied to both bare metal or over catalyzed two part epoxy or etch primer. This heavy bodied two part epoxy seam sealer is designed for every day applications where non sag performance is needed and rapid handling is Necessary. Thick-n-Tan is a higher viscosity product than Black Majik. Therefore it has even more resistance to sagging and it retains all brush marks or other surface textures. It does not flow. Two Mixer nozzles. Working times: 10 minutes. Tan color.

- | | |
|--------------------------------|-----------------------|
| 7.3 oz. Dual Cartridge | # CTNT |
| Mixer Nozzle 12 per bag | # GTMN |
| Gun | # GTSU, # GF21 |

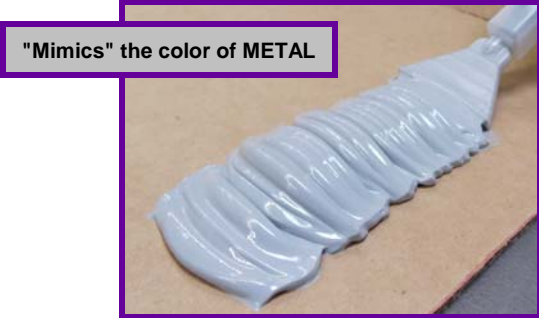


Duplicates O.E.M.'s Color and Texture

**METAL GRAY
"DIRECT TO BARE METAL"
THE COLOR OF METAL
Heavy Bodied Epoxy Seam Sealer, 2150 PSI
"Lifetime Warranty"**

Metal Gray is "Direct to Bare Metal", has a "Life Time "Corrosion Protection" Warranty". Has tremendous adhesion and sealing capabilities when applied to both bare metal or over catalyzed two part epoxy or etch primer. This Heavy Bodied Two part Epoxy seam sealer is designed to "mimic" the color of metal and aluminum, resulting in faster priming while using less material and saving material cost!
A true 10 minute working time seam sealer.
Two Mixer nozzles Working times: 10 minutes. Gray color.
7.3 fl. oz. Dual Cartridges

- | | |
|-------------------------------|----------------|
| 7.3 oz. Dual Cartridge | # CMG7 |
| Mixer Nozzle | # GTMN |
| Gun | # GTSU |
| | # GF-21 |



"Mimics" the color of METAL

BLACK MAJIK "DIRECT TO BARE METAL"

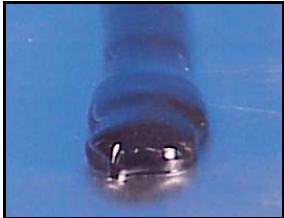
Heavy Bodied Epoxy Seam Sealer "Lifetime Warranty"

Black Majik can be applied to both bare metal or over primer.

This Heavy Bodied Two part Epoxy seam sealer is designed for every day applications where non sag performance is needed and rapid handling is necessary. Two Mixer nozzles. Working times: 10 minutes. Black color.

**7.3 oz. Dual Cartridge
Mixer Nozzle** 12 per bag
Gun

**# CBM1
GTMN
GTSU
GF21**



- Easily duplicate O.E.M. seams.
- Actual 10 minute working time.
- More nozzle life
- Less nozzle waste.
- Heavy body, excellent non-sag.
- Duplicates hood & trunk lid seams,
- interior trunk body and floor seams.
- Will not sag on vertical or inverted surfaces.



BLACK JACK "DIRECT TO BARE METAL"

Controlled Flow Epoxy Seam Sealer "Lifetime Warranty"

Black Jack can be applied to both bare metal or primer. This controlled flow Two part Epoxy seam sealer is designed for door skins and roof channels and many upper trunk seams. Brush marks will disappear. Two Mixer nozzles. Working times: 10 minutes. Black color.

**7.3 oz. Dual Cartridge
Mixer Nozzle** 12 per bag
Gun

**# CBJ2
GTMN
GTSU
GF21**



- Controlled flow, excellent for roof gutters and trunk corners.
- Can be repaired/top coated with polyester compounds!
- No Blistering.
- Controlled flow, allows taped out seams,.
- Excellent for duplicating O.E.M. door skin bead sealer.

A10

**ADHESIVES
BONDING & FILLERS**

PLAS-MEDIC Coming soon !

Critical Response

Flexible Epoxy

Formulated with enhanced adhesion promoters for problem plastics!

Application:

Plastic Bumper Repair, General Purpose Repair and it exhibits just the right amount of controlled flow making it perfect for a door skin seam sealer.

Color:

Work Time: 5-7 minutes

Sand / Paint Time: 30 minutes

Tensile Strength: 1447 psi

* Lap Shear: 767 psi

Aluminum to aluminum

7.3 oz. Dual Cartridge # CE
Mixer Nozzle # GTMN
Applicator Guns # GTSU
GF21



RIGID RED

Rigid Multi Purpose Repair Compound

Repairs and bonds all hard plastics, SMC, fiberglass, Wood, glass and metal. Sets quickly, **8 minutes**. Sand or file in 15 minutes. Built in adhesion promoters, Featheredges smoothly, Will not shrink.

22 oz. Tube set # TER



Fiber Glass Tape

For use when you're working in a High Stress Repair.

1 roll, # RFT

A11

**ADHESIVES
BONDING & FILLERS**

SKIM COAT POLYESTER GLAZING PUTTY

Skin Coat medium bodied polyester glazing putty contains "Galvobond" technology for unsurpassed adhesion to galvanized metal, aluminum, steel, epoxies, body filler, fiberglass, SMC and fully cured primer or paint. It won't Stain, pinhole or bleed through. It has a silky texture and doesn't load paper and may be sanded as soon as 15 minutes. Can be cocktailed with most body plastics. **SKIM COAT**, its name says it all!

Quart # BSC
Hardener # TSCH



SEAL SKIN POLYESTER GLAZING PUTTY

Seal Skin is a Ultra Premium Glazing Putty that has extra flow for unsurpassed performance. This self leveling characteristic makes it the best glaze when a pinhole free, primer ready finish is needed. It is extremely easy sanding and won't load paper. It has excellent adhesion to galvanized metal, aluminum, steel, epoxies, body filler, fiberglass, SMC and fully cured primer or paint. It won't Stain or bleed through. May be sanded as soon as 15 minutes. Can be cocktailed with most body plastics.

Quart # BSS
Hardener # TSCH



PORPOISE PUTTY "FLEXIBLE" POLYESTER GLAZING PUTTY

Enhanced flexibility for cosmetic bumper repair. Ultra flowing / self leveling and Pourable. Pinhole free. Advanced chemistry adhesion for metal, plastic, SMC, galvanized, primer and paint. EZ sanding / no paper load. Unique 2-stage chemistry starts out thick for easy spreading, then flows out smooth. May be sanded as soon as 15 minutes. Can be cocktailed with most body plastics. A full quart with a straight wall design for less waste.

Quart # BUFF
Hardener # TSCH



SHARK BITE ULTRA PREMIUM BODY FILLzR

No need to grind off factory corrosion-protecting coatings.

Multi-Surface Adhesion to Steel, Galvanized, E-Coat, SMC, Fiberglass and Cured and Sanded Primer and Paint !!!
Ultra-Smooth, Pinhole-Free Finish Saves Time and Money
EZ-Sand Formula with a Long Window of Cheese Grating / Sanding Time. Won't Clog Paper ! Tack / Stain Free / Saves Glaze!
Shark Bite helps save time, labor and material and results in a superior finished repair !

**.8 Gallon # BSB
Hardener # TSBH**



SHORT CUT FIBER-REINFORCED FILLER

Short Cut is a premium, waterproof, fiber-reinforced filler that may be used to repair fiberglass, SMC, steel, galvanized steel, aluminum, wood, masonry and concrete. The short-strand reinforcing fibers in Short Cut make it stronger than conventional fillers and putties. Also, because it's waterproof, it is excellent for rust repair. The wide-mouth quart can eliminates waste because it allows for thorough mixing of the resin and solids prior to use. You will not end up with thick material at the bottom of the can. Includes one tube of hardener 1 fl. oz.

**2.5 POUNDS, Approx. 1 QT # BFRF
Hardener, one ounce # TSCH**

A13

**ADHESIVES
BONDING & FILLERS**



CLEAR TACK

Multi-Purpose Adhesive

Non-drip, non stringing adhesive for weatherstrip, gaskets, emblems, vinyl, other trim
Water-clear, Hi Tack
Especially good for adhesion Of plastics to urethane based and two-stage paints

8 oz. Tube # TGA



CLEAR STICK-UP

Gasket, Weatherstrip & Trim Adhesive

High Solids rubber contact adhesive which is heat, cold, moisture resistant.
Allows for multiple repositioning.
Handy brush-cap can

8 oz. Can # BSU

TAPE TACK

PLASTIC BODY SIDE MOLDING ADHESION PROMOTER

Apply Tape Tack to the back side of a plastic molding prior to attaching your double faced tape. Peel the backing strip and attach the molding to the car body. Dauber in cap.

8 oz. Can # BTT



3M Super Black Weatherstrip Adhesive

Gasket/Weatherstrip Adhesive

General purpose adhesive for many applications. Allows for multiple repositioning.

5 oz. Tube # mmm08008



A14 ADHESIVES
BONDING & FILLERS

TRIM CEMENT

Atomized spray pattern. Designed for emblems and moldings. Also an excellent gasket adhesive. Ideal for touch-up. Fast tack but long tack range. High solids and High strength.

16 oz. Aerosol # AAA



WEB STIK SPRAY TRIM CEMENT

Adjustable Spray Tip sprays a "cobweb" pattern with 3 settings from Narrow (L) to Wide (H). High Strength designed to hold heavy carpet, upholstery, headliners and vinyl roofs. Hi heat resistance and waterproof .

20 oz. Aerosol # AWS